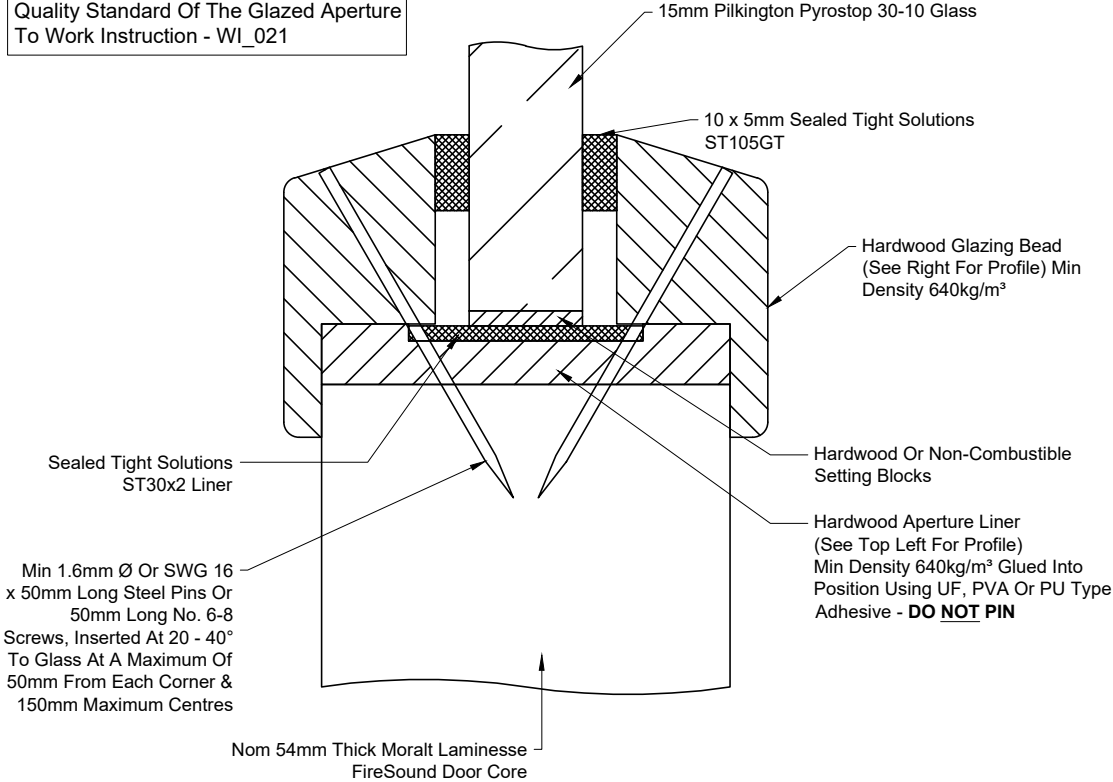
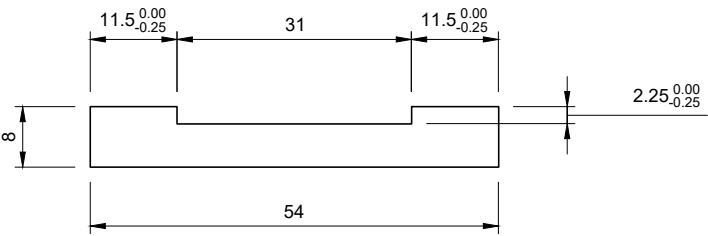


Glazing Must Be To This Drawing - Do NOT Mix Glazing Systems Even If They Appear The Same

Quality Standard Of The Glazed Aperture To Work Instruction - WI_021

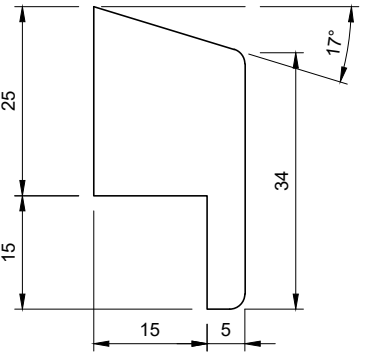


Hardwood Aperture Liner Profile



DO NOT PIN LINER IN PLACE - Glue in Position Using UF, PVA or PU Adhesives

Bead Profile



Please Note: Use of Beech Is NOT Permitted For 60 Minute Applications

Glass Type	Material Type For Glass	Beading Drawing	Material Specification For Beading	Maximum Glazed Area (m²)	Minimum Margin From Door Edge (mm)	Minimum Core Material Between Apertures (mm)	
15mm Pyrostop 30-10	MS_006	DP18703 Rev01	MS_007	0.92	Top & Bottom Margins: 160mm Side Margins: 210mm	135	Aperture 21mm Larger Than Glass Size

Only Employees With A Signed Training Record For This Glazing System To Use This Glazing System

Do Not Scale.

If In Doubt Ask!

Description: Glazing System - Moralt FireSound 54 - STS ST105GT/ST30x2 Glazing System - Grooved 8mm Hardwood Liner					©Doorpac Limited
 Unit 6, Ranskill Court, Sheffield, S9 5FZ.	Size: See Above		Drawing No: DP18702		
	Tolerance: +/- 0.5mm		Revision: 02		
	Fire Rating: FD60		Drawn Date: 14/02/2025		
		Drawn By: P. Brash		All Dimensions Are In mm Unless Stated.	
		Approved: Approved			